

# The contribution of flooring to reduce maintenance costs and the use of chemicals in hospitals

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# Study on Healthy and Sustainable Flooring by Health Care Without Harm



“The ideal resilient flooring is non-toxic throughout its life cycle, practical (hygienic and easy to clean), durable, safe, silent underfoot, visually pleasant and cost-effective.”

# Practical experience

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- Hazardous and toxic chemicals
- Indoor air pollution
- Underfoot comfort
- Installation problems
- Expensive and difficult cleaning
- Life Cycle Costs

**“The cheapest product turns out to be the most expensive option over life time”**

# US Group Kaiser Permanente Replacing PVC by rubber

Bird's Eye View

Checklists

Credit Language

Resources

## Explore alternatives to harmful products

*Note: This pilot credit was closed for new registrations as of March 1, 2012.*

The PBT Source Reduction pilot credit encourages project teams to explore alternatives to building products and materials that may contain ingredients that have a harmful effect on human health. The credit specifically promotes alternatives assessment and avoidance of building products which contain certain halogenated compounds.

### Chemicals of concern

Most of the chemicals and compounds listed in the PBT Source Reduction pilot credit have been identified by the U.S. EPA as chemicals of concern. Project teams are encouraged to evaluate product alternatives and request specific information regarding use of chemical compounds listed in the credit from manufacturers.



*The Kaiser rehabilitation center in Vallejo, California, uses Nora rubber flooring, which Kaiser adopted as its standard in 2004, replacing VCT. Nora flooring contains no PVC, plasticizers, or halogenated compounds, requires no maintenance coatings, is Greenguard certified, and is less slippery than VCT, potentially reducing patient falls.*

Photo – Kaiser Permanente

# Products' surfaces and their impact on cleaning and maintenance



# Cleaning & Maintenance

Linoleum surface 1:500



PVC surface 1:500



Rubber surface, 1:500

Source: Dr. Jürgen Schmiegel, Piepenbrock (Facility Management Company /Germany);  
April 2011

# Traditional floorings require stripping and coating




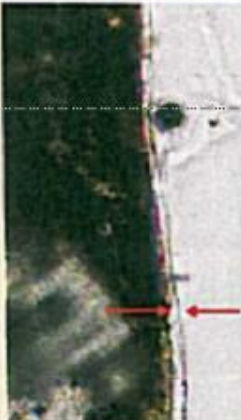
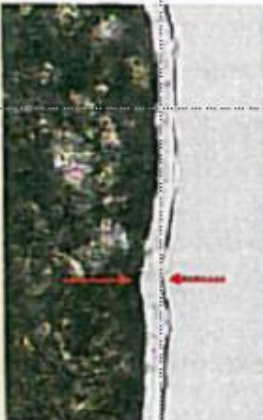


Stripping and coating means using highly alkaline chemicals to remove old coatings and to apply a new layer of coating afterwards.

This process is repeated regularly and requires

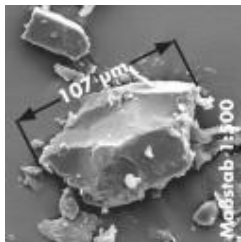
- interruption of use of the rooms for at least 24 hours
- aggressive chemicals that cause disposal problems
- high cleaning and maintenance budgets



# “Permanent” surface protections

PVC polyurethane protection - The subtle difference				
PVC – no surface finish	PVC-PU coating not UV-crosslinked approx. 5 $\mu$ m	PVC-PUR coating not UV-crosslinked approx. 8 $\mu$ m	PVC-PUR coating UV-crosslinked approx. 7 $\mu$ m	PVC-PUR coating UV-crosslinked approx. 17 $\mu$ m
				

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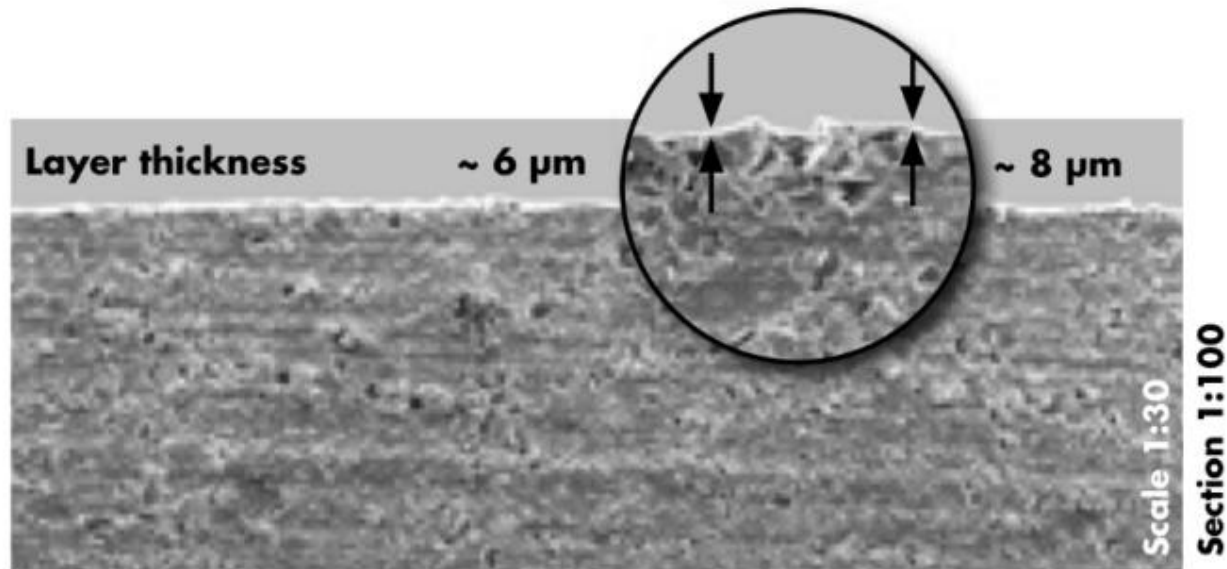


The actual “use-surface” is limited to only a few thousandth millimetres (e.g. 5  $\mu$ m = five thousandth mm on 2000  $\mu$  = 2mm floorcovering, a little stone form the shoe sole 107  $\mu$ m.)



# “Permanent” surface protections

**PU surfaces only have a thickness of a few micrometres ( $1\text{ }\mu\text{m} = \frac{1}{1000}\text{ mm}$ ) and a limited life.**



**Cross-section PVC with PU surface**

# Typical damages



Surface protections cracking or worn off ....

# Diamond pad cleaning (nora pads)



A chemical free cleaning method that requires only water

Suitable for all cleaning machines

Can be combined with manual mopping and disinfection methods

Developed originally for ceramic floor and specifically adapted for nora rubber floors (not suitable on coated or porous floor surfaces)

# Diamond Pad Cleaning in LNK Linz

Since May 2013 this hospital is maintaining the new rubber floors nearly without chemicals!



# Cleaning a 12 year old rubber floor – only with water



This floor was never stripped before



# Rehazentrum Judenburg Straßengel, Austria

*noraplan plus 8 years old, surface before cleaning*

*noraplan plus 8 years old, surface after cleaning*



# Rehazentrum Judenburg Straßengel

*Buffing with nora Pad 1*

LKH Judenburg

Without chemicals



LKH Judenburg

Mat without chemicals





**Table 2:** Evaluation criteria for PVC, linoleum and rubber resilient flooring

CRITERIA	PVC	LINOLEUM	RUBBER
Manufactured without hazardous chemicals	impossible	possible	possible
Free from indoor air pollution problems	no	some	partially or yes
Free from pollutants that may interfere with product recycling	no	some	partially or yes
Free from plasticisers	no	yes	yes
Free from halogenated organic compounds	no	yes	partially or yes
Hygiene potential	high	medium	high
Life cycle cost	medium – high (depending on quality)	high	low
Maintenance	manageable	manageable	easy with high quality flooring products only
Slip resistant	yes	yes	yes
Good acoustics	no	limited	yes
Comfortable	less so	yes	yes
Free from glare	dependent on surface treatment	dependent on surface treatment	yes
High quality eco-certified product available	no	yes	yes
Recommended?	no	yes, in particular situations and conditions and if it carries suitable eco-certification	yes, if quality is high and it carries suitable eco-certification

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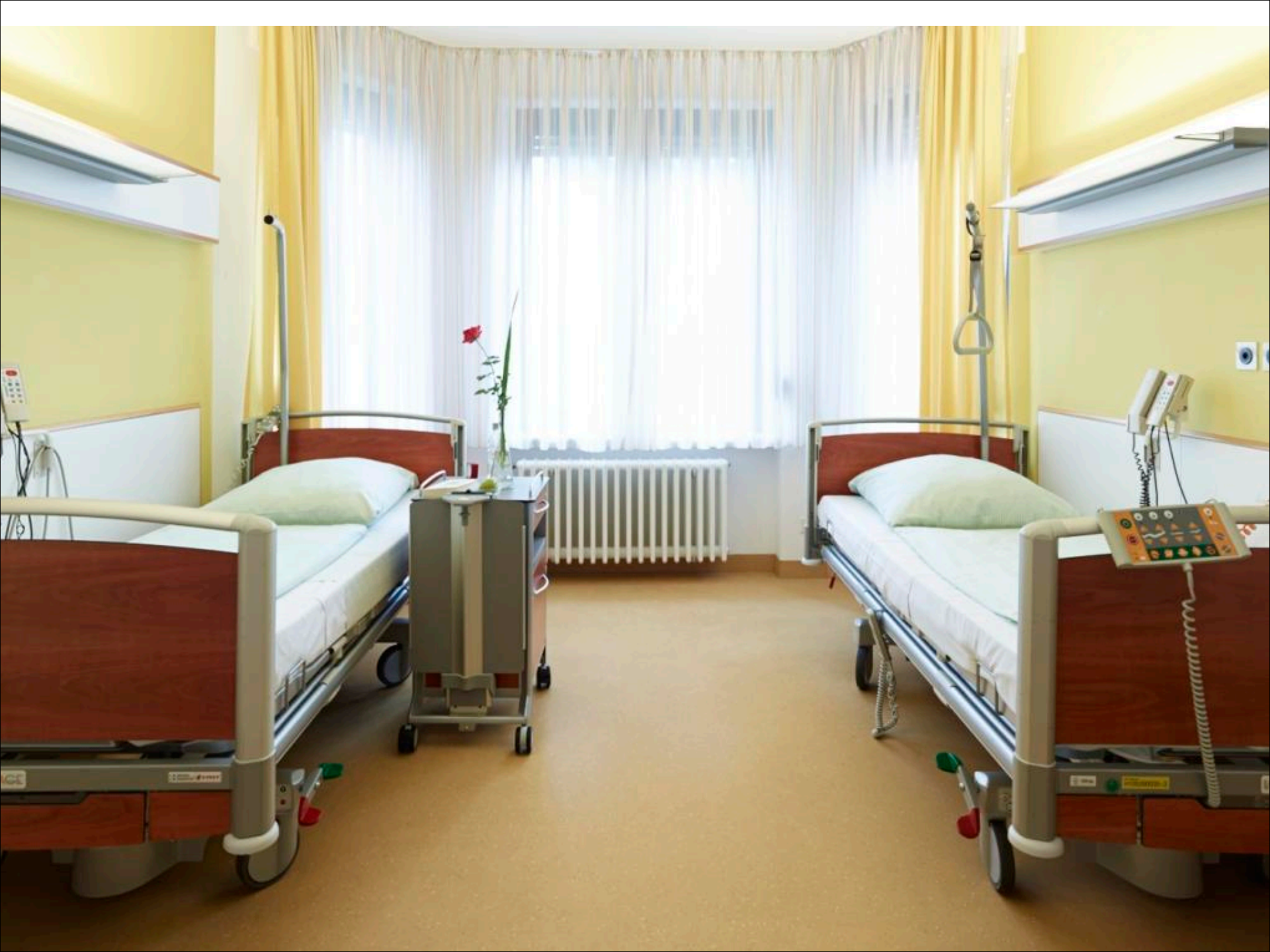






← Wartebereich Frauenklinik  
Waiting Area women's clinic











References UK:  
Evelina Children Hospital, London







Werneth Primary Care Center,  
Oldham





New Cross Hospital  
Wolverhampton, UK